

## **05+ TACOMA BOLT-ON ROCK SLIDER INSTRUCTIONS**

### **Important notices:**

*These instructions are intended only as a general guide for installing All-Pro products. For some items, specialized mechanical skills, metal fabrication and/or welding skills may be needed for proper installation. If you have any doubts or questions about installing these or other parts please call us at the shop 951-658-7077 or contact a competent mechanic, fabricator, welder or other appropriate professional.*

*Aftermarket accessories are intended to modify and/or prepare a vehicle for uses that exceed conditions anticipated by the vehicle manufacturer. These uses may include high performance demands and negotiation of rough terrain. These conditions have extreme variance and cannot be controlled by the vehicle manufacturer or aftermarket accessory manufacturer. Therefore, the safe control of your vehicle is entirely your responsibility. Do not purchase parts from All-Pro Off Road unless you are willing to accept this responsibility. Do not install any All-Pro part that you do not feel competent at installing without causing present or future injury to yourself or others; consult a professional installer .*

*All parts sold by All-Pro Off Road are for off road racing use only and are not intended for use on the street. Modification of your vehicle to enhance performance with the parts sold by All-Pro Off Road can result in dangerous situations that may result in bodily harm. The buyer hereby assumes all risks associated with any such modifications. All-Pro Off Road will not accept responsibility for personal injury or property damage arising from the failure of any parts manufactured or sold by All-Pro Off Road.*

*In an effort to provide both durability and safety, All Pro Off Road recommends you carefully read the entire installation procedure before beginning, then rigidly follow these instructions during installation. Also, it is extremely important that you abide by proper safety procedures including the use of jack stands, setting the parking brake, wearing eye protection, etc.*

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### **05+ Tacoma Rock Slider Hardware: (All Zinc Plated Grade 8 Hardware)**

- 8 3/8 x 1" Hex Head Bolt
- 8 3/8 x 1" Counter Sunk Bolt
- 8 3/8 x 1 Self Tapping Screw
- 24 3/8 Flat Washer
- 16 3/8 Lock Nuts

*(Please note that some hardware may be left over)*

### **Installation Procedures:**

Rock Sliders provide maximum strength and protection to your vehicle. Our 05+ Rock Sliders are a bolt-on application that require some drilling of the frame to mount properly. The Rock Sliders are made just a few inches shorter than the body line between the wheels. Place the rock sliders on jack stands and align them with the holes from the L-Brace Frame mount. There are CNC cut holes to make space for existing bolts and plugs on the frame from the factory.

For a nice tight fit it's best to use a grinder to remove a small amount of material on the pinch weld (pictured to the right) of the body directly above each of the four support bars. When mounting Rock Sliders there should be a 1/4" gap between the bar and body. This prevents noise and vibration from being transmitted from the frame through to the body.



Next, drill 4 holes in the frame using a 5/16" drill bit for the front leg and insert the Self Tapping Screws (Lower Left). Then drill a 3/8" hole in the rear and insert a Hex Head bolt with flat washers and locknut. (Lower Right).



You will use the remainder of the Hex Head bolts to hold the plate of the slider to the frame in already pre-drilled holes in the frame

Now you need to drill the 3/8" holes on the bottom of the frame that get 4 Counter Sunk Bolts with one flat washer and locknut. Once all the bolts are in place, tighten everything down. (Right)

You can remove the jack stands safety at this point and are finished with 1 side of the slider installation. Simply follow the same steps for the other side of the vehicle and you're done!

